

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: Flux NC 5070**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the preparation** Soldering flux
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Heraeus Materials Technology GmbH & Co. KG
Heraeusstr. 12-14
D-63450 Hanau
Germany
- **Further information obtainable from:**
Contact Materials Division
Business Unit Assembly Materials
Telephone: +49 6181-35 5303
Telefax: +49 6181-35 4351
Mail: joachim.schmidt@heraeus.com
sds@heraeus.com
- **1.4 Emergency telephone number:**
24-h-Emergency Call:
0049 6132-84463

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC**



Xn; Harmful

R22: Harmful if swallowed.



Xi; Irritant

R41: Risk of serious damage to eyes.



Xi; Sensitising

R43: May cause sensitisation by skin contact.

- **Information concerning particular hazards for human and environment:**

The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

- **Classification system:**

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

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- **Hazard pictograms** GHS05, GHS07
- **Signal word** Danger
- **Hazard-determining components of labelling:**
 - 2-ethylhexane-1,3-diol
 - Rosin, hydrogenated
 - Amines, coco alkyl, ethoxylated
- **Hazard statements**
 - H318 Causes serious eye damage.
 - H317 May cause an allergic skin reaction.
- **Precautionary statements**
 - P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
 - P280 Wear protective gloves/protective clothing/eye protection/face protection.
 - P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 - P310 Immediately call a POISON CENTER/doctor.
 - P321 Specific treatment (see on this label).
 - P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**

CAS: 65997-06-0 EINECS: 266-041-3	Rosin, hydrogenated ☒ Xi R43 ⚠ Skin Sens. 1, H317	50-100%
CAS: 94-96-2 EINECS: 202-377-9	2-ethylhexane-1,3-diol ☒ Xi R41 ⚠ Eye Dam. 1, H318	10-<25%
CAS: 9004-77-7 NLP: 500-012-0	Poly(ethylene glycol) butyl ether ☒ Xn R20/21/22; ☒ Xi R36 ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332; Eye Irrit. 2, H319	10-<20%
CAS: 61791-14-8 NLP: 500-152-2	Amines, coco alkyl, ethoxylated ☒ Xn R22; ☒ Xi R38-41 ⚠ Eye Dam. 1, H318; ⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315	3-<5%
CAS: 141-82-2 EINECS: 205-503-0	malonic acid ☒ Xn R22; ☒ Xi R36 ⚠ Acute Tox. 4, H302; Eye Irrit. 2, H319	3-<10%

- **Additional information:** For the wording of the listed risk phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:**
 - Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
 - Supply fresh air and to be sure call for a doctor.
 - In case of unconsciousness place patient stably in side position for transportation.

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- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Call for a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **5.2 Special hazards arising from the substance or mixture**
No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** Not required.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** None.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.

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Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.

- **Respiratory protection:** Not required.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Pasty
Colour:	Colourless
• Odour:	Solvent-like
• Odour threshold:	Not determined.

- pH-value at 20 °C: 4.8

- **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	244 °C

- Flash point: 113 °C

- Flammability (solid, gaseous): Not applicable.

- Ignition temperature: 340 °C

- Decomposition temperature: Not determined.

- Self-igniting: Product is not selfigniting.

- Danger of explosion: Product does not present an explosion hazard.

- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

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· Vapour pressure:	Not determined.
· Density at 20 °C:	1.025 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with water:	Not miscible or difficult to mix.
· Segregation coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	0.0 %
Solids content:	62.4 %
· 9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity**
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values relevant for classification:**

65997-06-0 Rosin, hydrogenated

Oral LD50 > 2000 mg/kg (rat)

- **Primary irritant effect:**

- **on the skin:** No irritant effect.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** Sensitization possible through skin contact.

- **Additional toxicological information:**

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Harmful
Irritant

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Acquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.

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- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

· 14.1 UN-Number	
· ADR, ADN, IMDG, IATA	Void
· 14.2 UN proper shipping name	
· ADR, ADN, IMDG, IATA	Void
· 14.3 Transport hazard class(es)	
· ADR, ADN, IMDG, IATA	
· Class	Void
· 14.4 Packing group	
· ADR, IMDG, IATA	Void
· 14.5 Environmental hazards:	
· Marine pollutant:	No
· 14.6 Special precautions for user	Not applicable.
· 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	Not dangerous according to the above specifications.
· UN "Model Regulation":	-

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

• **Relevant phrases**

- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- R20/21/22 Harmful by inhalation, in contact with skin and if swallowed.
- R22 Harmful if swallowed.
- R36 Irritating to eyes.
- R38 Irritating to skin.
- R41 Risk of serious damage to eyes.
- R43 May cause sensitisation by skin contact.

• **Department issuing MSDS:**

Heraeus Holding GmbH
Chemical Safety
SDS@heraeus.com

• **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
Acute Tox. 4: Acute toxicity, Hazard Category 4
Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2
Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1
Eye Irrit. 2: Serious eye damage/eye irritation, Hazard Category 2
Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

• *** Data compared to the previous version altered.**

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